

# Testing extruded cable systems up to 525 kV DC: laboratory experiences and late requests from the market



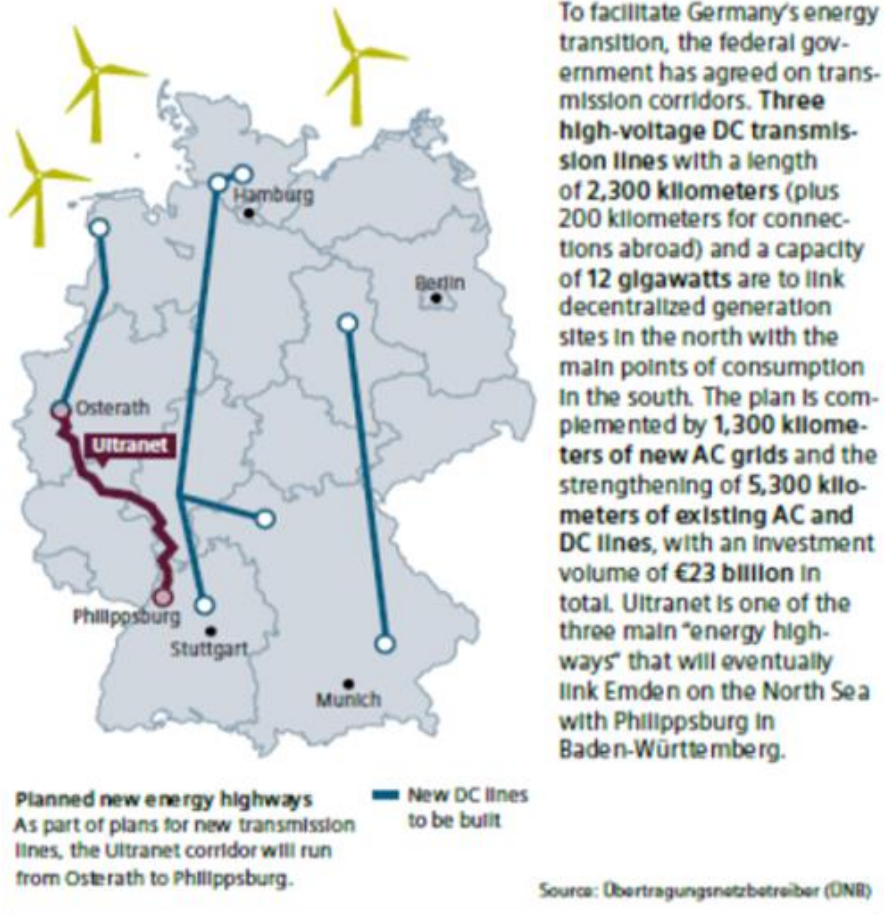
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# Growing grid with extruded HVDC cables

## New grids for a new generation



- The use of polymer insulated HVDC cables is strongly increasing
- SuedLink and SuedostLink are key projects for the introduction of 525 kV HVDC transmission in Germany
- Wind energy from North Sea offshore platforms is transported to the industrial areas in the South
- Simulations of the behavior of the grid revealed that in case of failures overvoltages may occur
- It is not clear, if the tests according to the standards cover this type of dielectric stress
- TSOs and cable manufacturers were asking for the feasibility of a test with such wave shapes



# HVDC Test Laboratory Mannheim



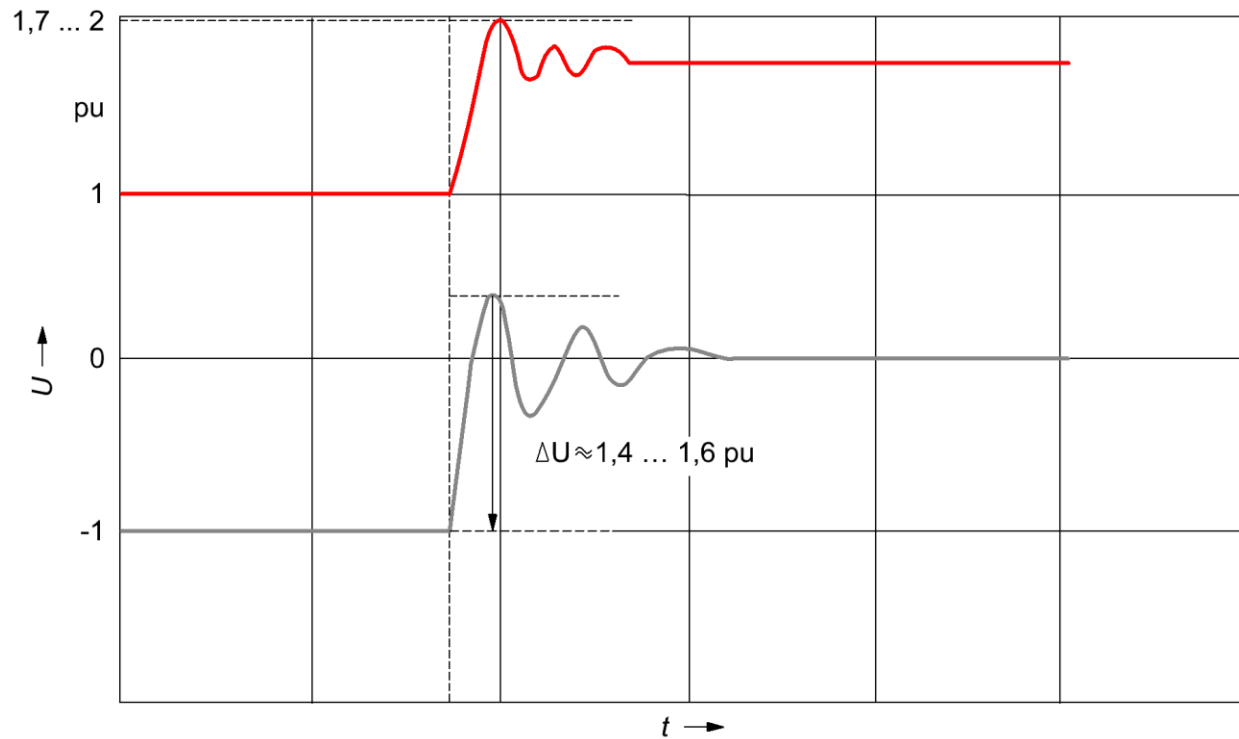
- Built 2013/2014
- Total area approx. 60 m x 25 m, height 21 m
- 3 test bays are possible in parallel
- 3 DC voltage sources rated up to 1.600 kV
- Impulse generator rated 3000 kV / 300 kJ
- 2 cranes, 10 tons each
- Laying cables through pipes into the outdoor test area is possible with loop length up to 240 m
- Outdoor area provides duct and tunnel area and laying in natural soil

# Testing standards for extruded HVDC cables

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- **CIGRÉ TB 496:** Recommendations for Testing DC Extruded Cable Systems for Power Transmission at a Rated Voltage up to 500 kV (2012-04)
- **IEC 62895 Ed. 1.0:** High voltage direct current (HVDC) power transmission – Cables with extruded insulation and their accessories for rated voltages up to 320 kV for land applications – Test methods and requirements (2017-05)
- **IEC 60230:** Impulse tests on cables and their accessories (2018-01)
- **CIGRÉ TB 852:** Recommendations for testing DC extruded cable systems for power transmission at a rated voltage up to and including 800 kV (2021-11)
- Clients' instructions/Client's specifications

# New waveshapes to be provided for tests

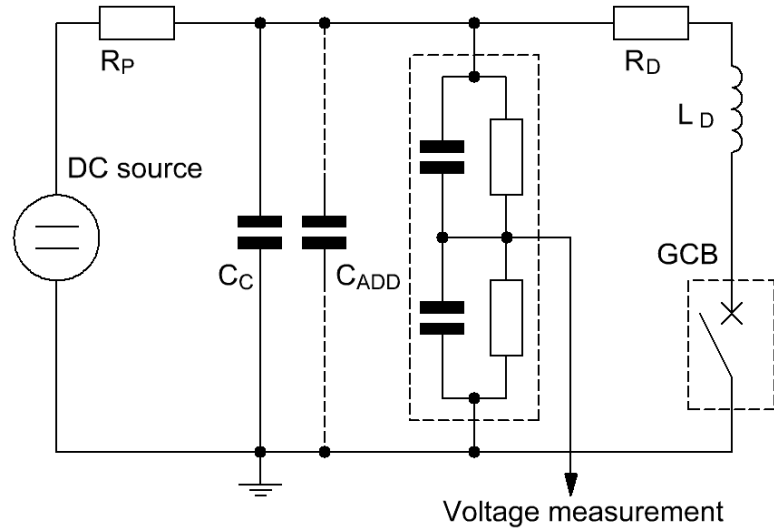


A. D. Shakib, H. Hartel, A. Krontiris, A. Menze, T. Rendel, J. Reisbeck, S. Beckler, 2020, „HVDC Cable Connections in a symmetrical monopolar configuration – Influence of single pole faults to the transient voltage behavior“, ew Magazin für die Energiewirtschaft, pp. 26-30 (in German)

- The simulations revealed that a transient overvoltage stress to the cable can occur
- In case of an earth fault in one pole the voltage in the other pole may rise up to a value of 1.7 to 2 p.u. and is over the regular voltage for a time such as 200 ms or longer (red curve)
- If the polarity of the impulse is opposite the peak will be in the range of -0,6 p.u.
- The faulted pole is meanwhile discharged with an oscillating waveform (grey curve)

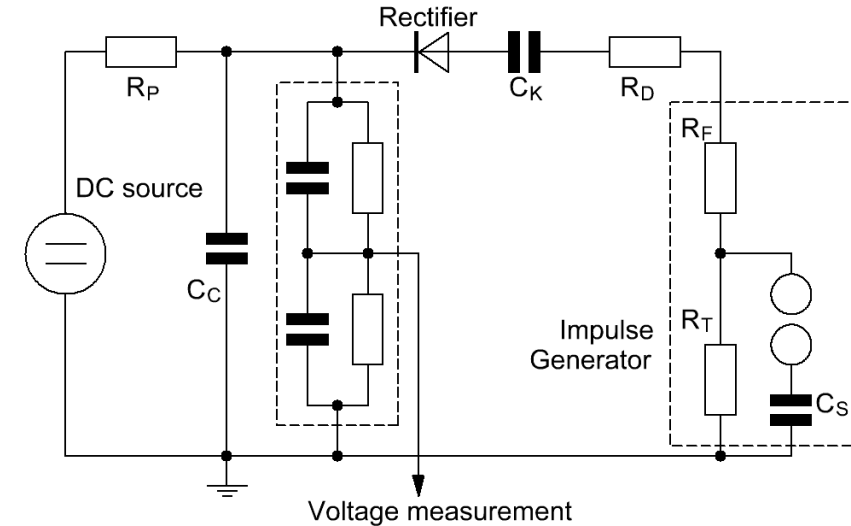
# Test set-ups

## Set-up for oscillating discharges



- DC source pre-charges the cable
- $R_P$  protects DC generator from over current trip-out
- Cable  $C_C$  is discharged through  $R_D$  and  $L_D$ , switched by a GCB or a triggered spark-gap
- The oscillating frequency can be influenced by the choice of  $L_D$  and parallel circuit of an additional capacitor  $C_{ADD}$
- Damping can be increased by increasing  $R_D$
- Measurement shall be done by a universal divider

## Set-up for transient overvoltages with long time constants



- Simple set-up as for superimposed impulse test fails to deliver extreme high time constants
- Rectifier is of low impedance only in one direction
- $R_P$  protects DC generator from over current trip-out
- Very high time constants can be reached with acceptable efficiency
- Time to peak can be adjusted by adjusting  $R_D$
- Measurement shall be done by a universal divider



# Test set-ups

Test on a 525 kV extruded HVDC cable, type test loop, installed by Prysmian Group

Set-up for oscillating discharges



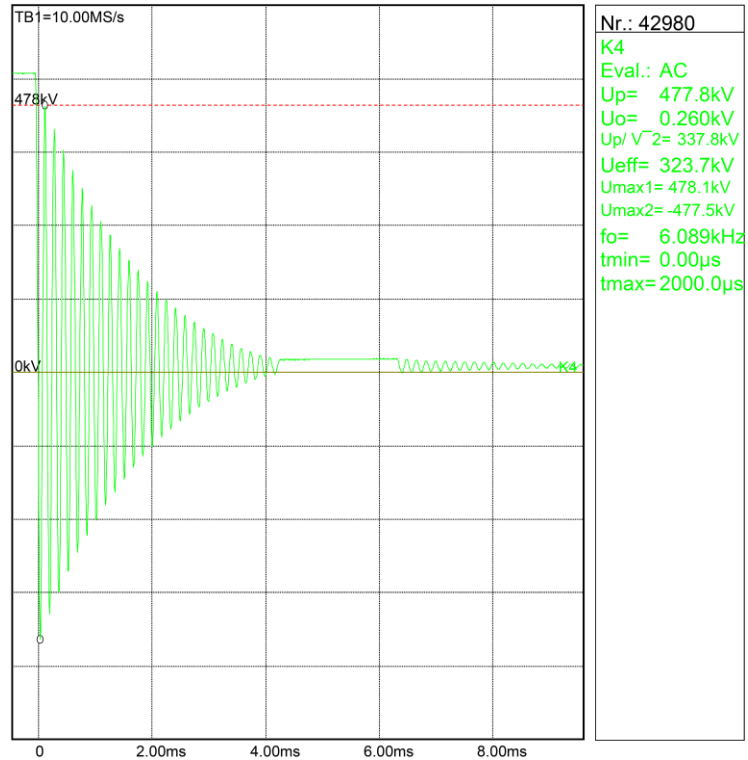
Set-up for transient overvoltages  
with long time constants





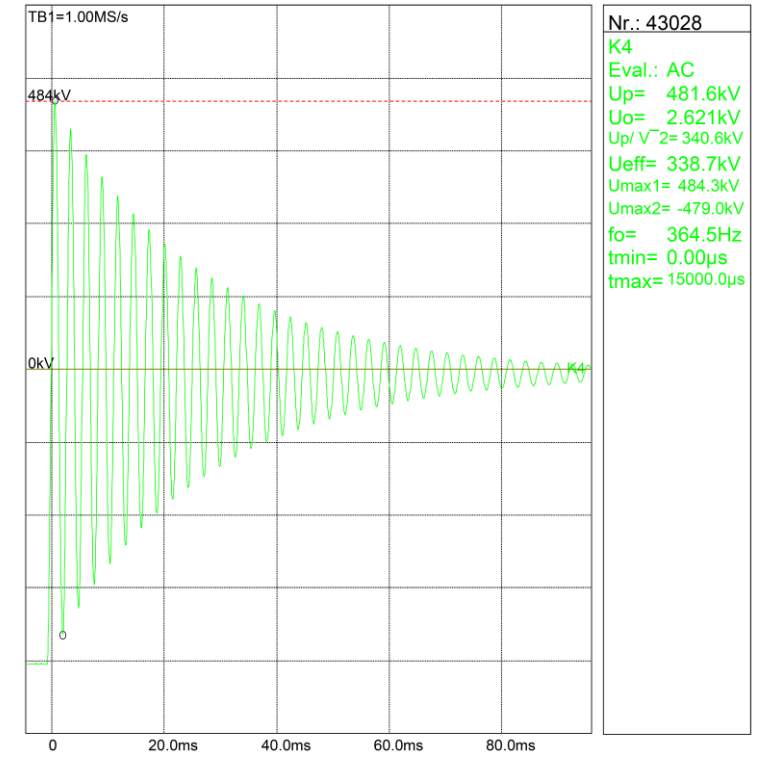
# Measured waveshapes – oscillating discharge

## High-frequency test



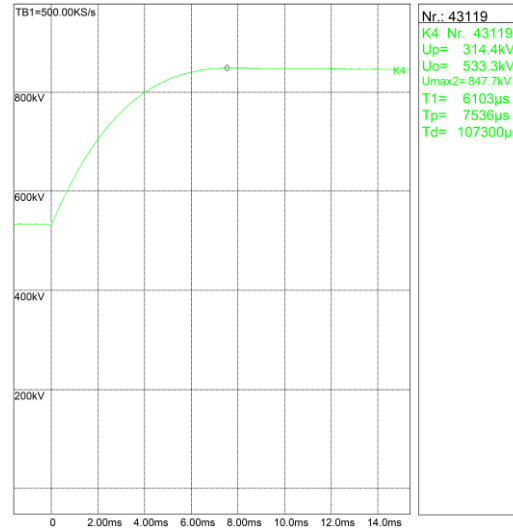
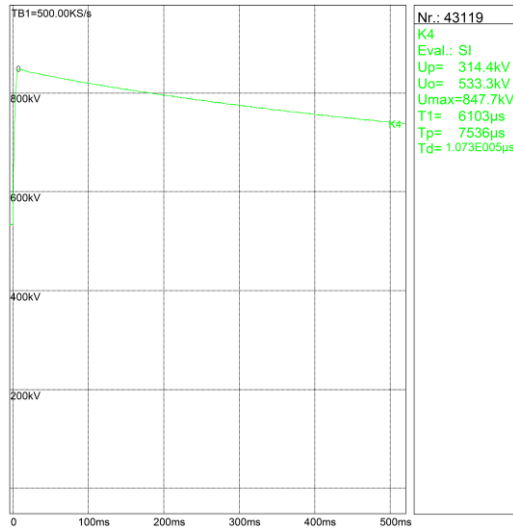
- DC-pre-charge: +525 kV ( $U_0$ )
- Discharge frequency: 6089 Hz
- No. of full waves: > 25

## Low-frequency test



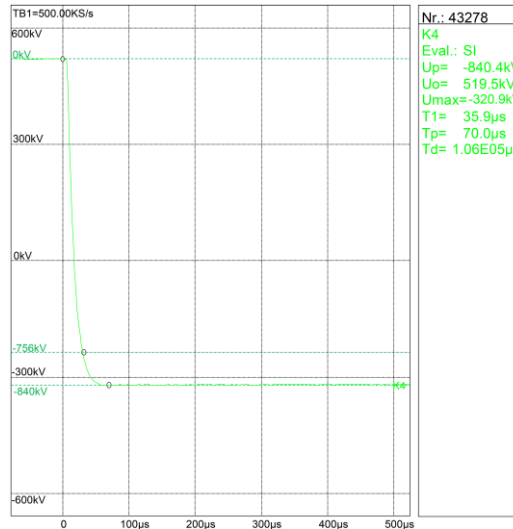
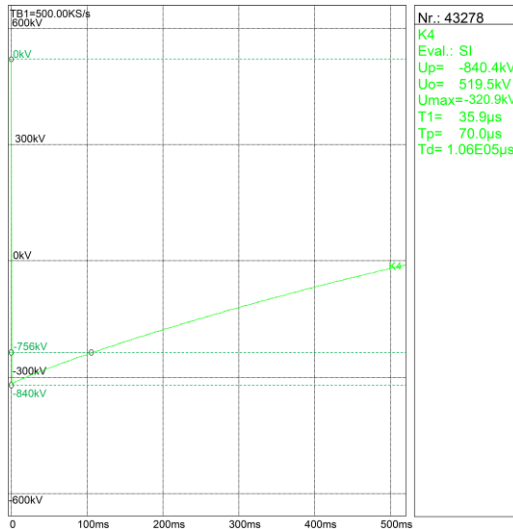
- DC pre-charge: -525 kV ( $-U_0$ )
- Discharge frequency: 364 Hz
- No. of full waves: > 25

# Measured waveshapes – slow front impulse tests



## Same polarity tests

- DC-pre-charge: +525 kV ( $U_0$ )
- Time to peak: 7536 µs
- Peak voltage: 847.7 kV ( $1.6 U_0$ )



## Opposite polarity tests

- DC-pre-charge: +525 kV ( $U_0$ )
- Time to peak: 70 µs
- Peak voltage: -320.9 kV ( $-0.6 U_0$ )

# Summary and conclusions

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- Increasing installation of HVDC grids basing on extruded cables requires new test procedures to cover all possible stresses
- New waveforms are introduced in CIGRÉ TB 852 clause 12 as special temporary overvoltage tests
- A test set-up for a 525 kV full-size test on an extruded cable type test loop was installed and successfully tested with parameters defined by the client
- The introduction of a high-voltage rectifier allows very high discharge times compared to regular superimposed impulse tests with SI/LI waveshape





Many thanks for your  
kind attention